

COMPLEXITY REQUIRES WORK STATION TO CONTROL



BRUCE SYSTEMS

AUTOMATION TARGETS

SALES DRIVEN

SALES ORDER

COSTING

INVENTORY CONTROL

BILLING

PLANNING

TECHNOLOGY DRIVEN

DESIGN

PROCESS

MATERIAL HANDLING

TEST

QUALITY

FACILITY



F A S T T R A C K

REAL TIME FRONT-END COMPUTER

RELATIONAL DATA BASE

ENGINEERING ANALYSIS

COLOR GRAPHICS

PROCESS/INVENTORY REPORTS

Bruce Systems



FASTTRACK AUTOMATION HOST

REAL TIME EQUIPMENT INTERFACE

WORK STATION INTERFACE

INVENTORY CONTROL

COMMON DATA BASE

ENGINEERING ANALYSIS

REDUNDANCY

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FASTTRACK

- MACHINE DEFINITION
- PROCESS DEFINITION
- LOT START
- LOT MOVEMENT
- DATA COLLECTION
- INFORMATION REPORTS
- INVENTORY CONTROL
- LINE BALANCING



FASTTRACK - FRONT END

PDP-11/44

PROCESSOR RUNNING MULTI-TASKING, MULTI-
USER, REAL-TIME OPERATING SYSTEM PERMITTING
REAL-TIME AND NEAR REAL-TIME CONTROL OF AND
COMMUNICATION TO FAB AREA PROCESSING EQUIP-
MENT.

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FASTTRACK - BACK END

RELATIONAL DATA BASE

DEDICATED DATA BASE MACHINE SPECIFICALLY DESIGNED
AROUND THE RELATIONAL DATA BASE MODEL. PROVIDES
POWERFUL DATA MANAGEMENT TOOLS WITHOUT LOADING THE
MINI-COMPUTER CPU AND WITHOUT SACRIFICING REAL TIME
FEATURES. SPECIFICALLY:-

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INVENTORY (MIS)

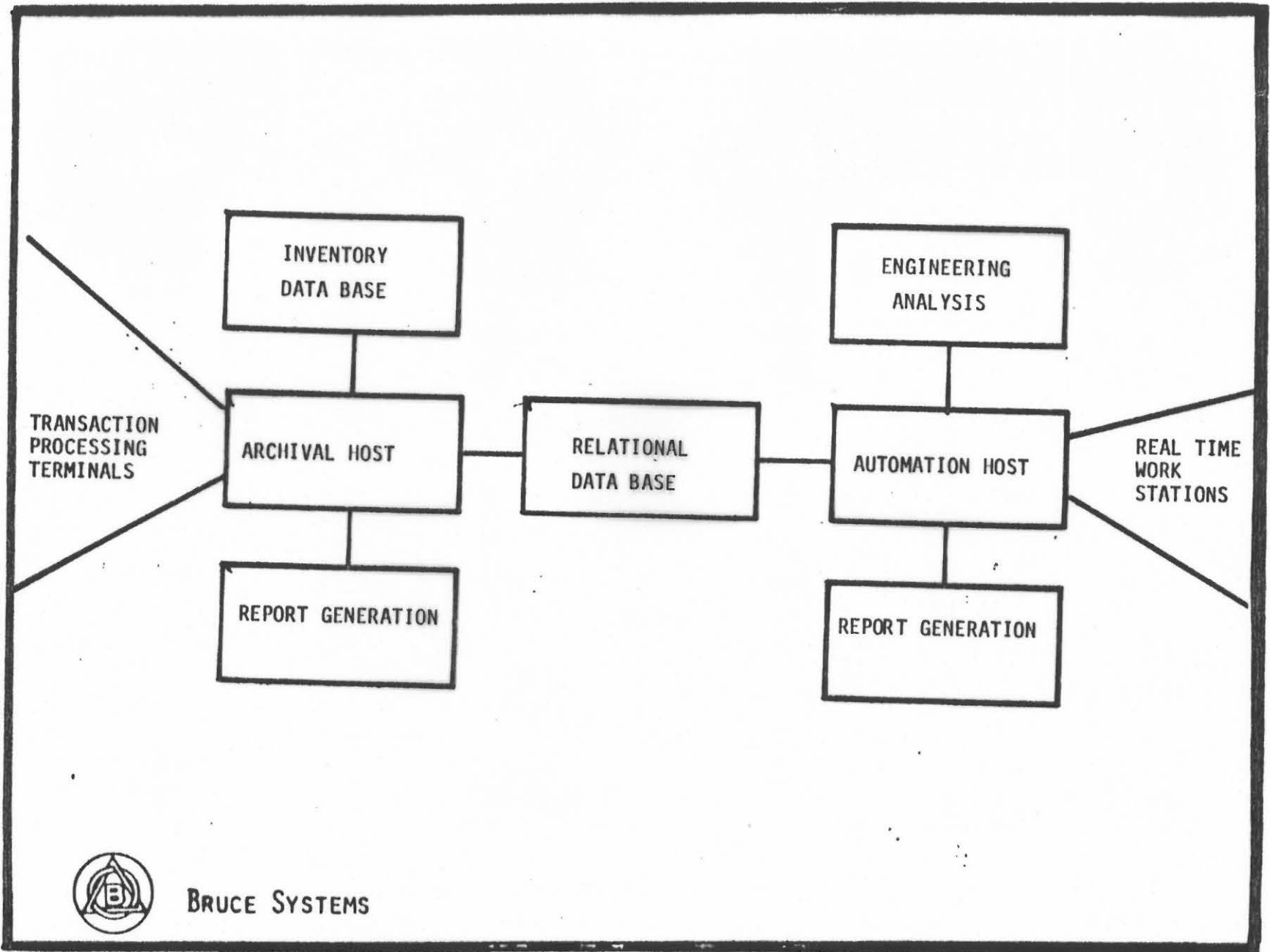
AND

PROCESS (CAM)

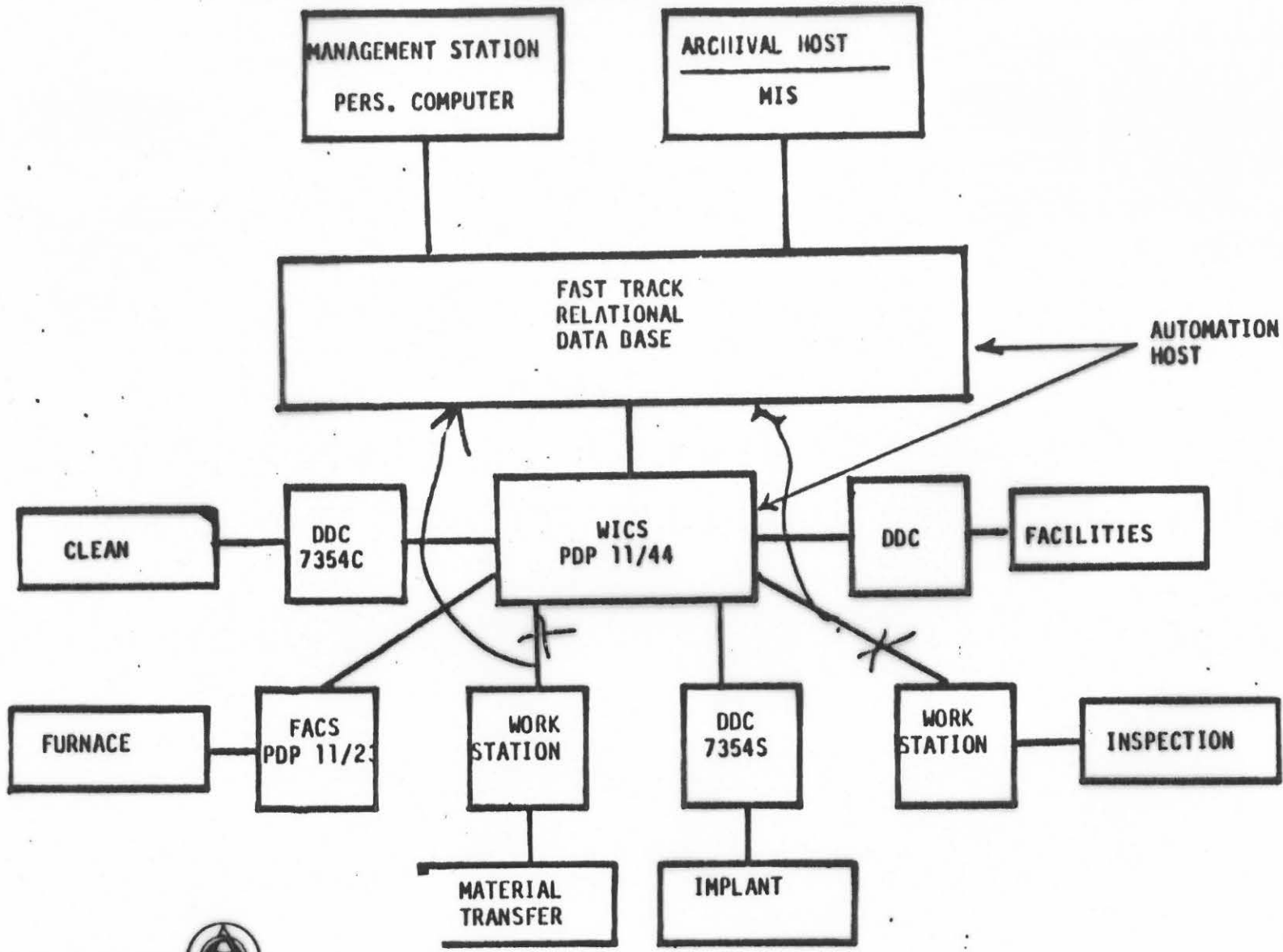
BRUCE RELATES !!

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BRUCE SYSTEMS



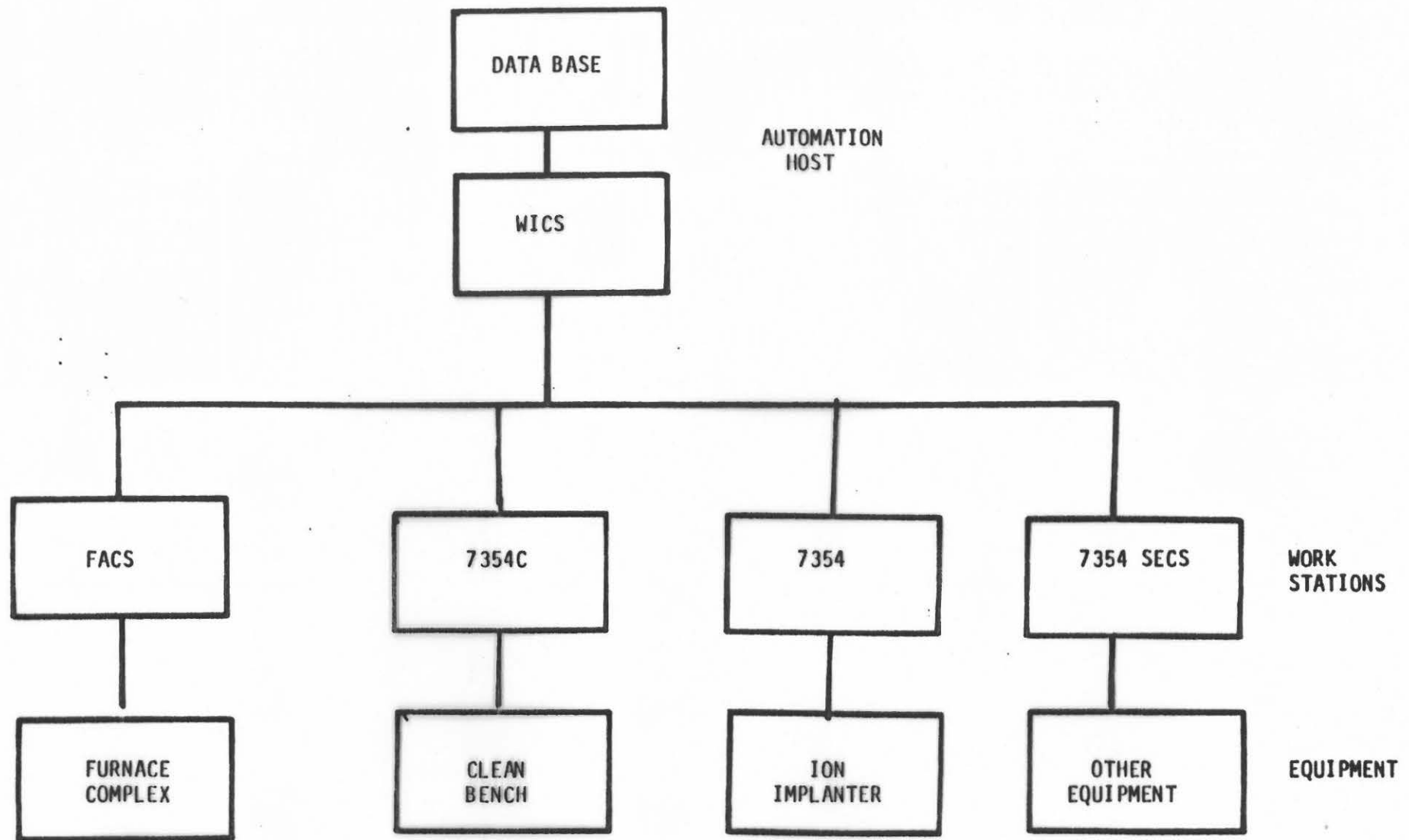
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BTU'S MODULAR APPROACH TO FAB AUTOMATION
PERMITS A PHASED IMPLEMENTATION. THIS
PUTS LESS OF A FINANCIAL BURDEN ON THE
FAB MANAGER AND OFFERS LESS RISK.

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BRUCE SYSTEMS

TYPICAL AUTOMATION COMPLEX

7354 DDC FAMILY

I/O

ANALOG I/O

TEMPERATURE

GAS

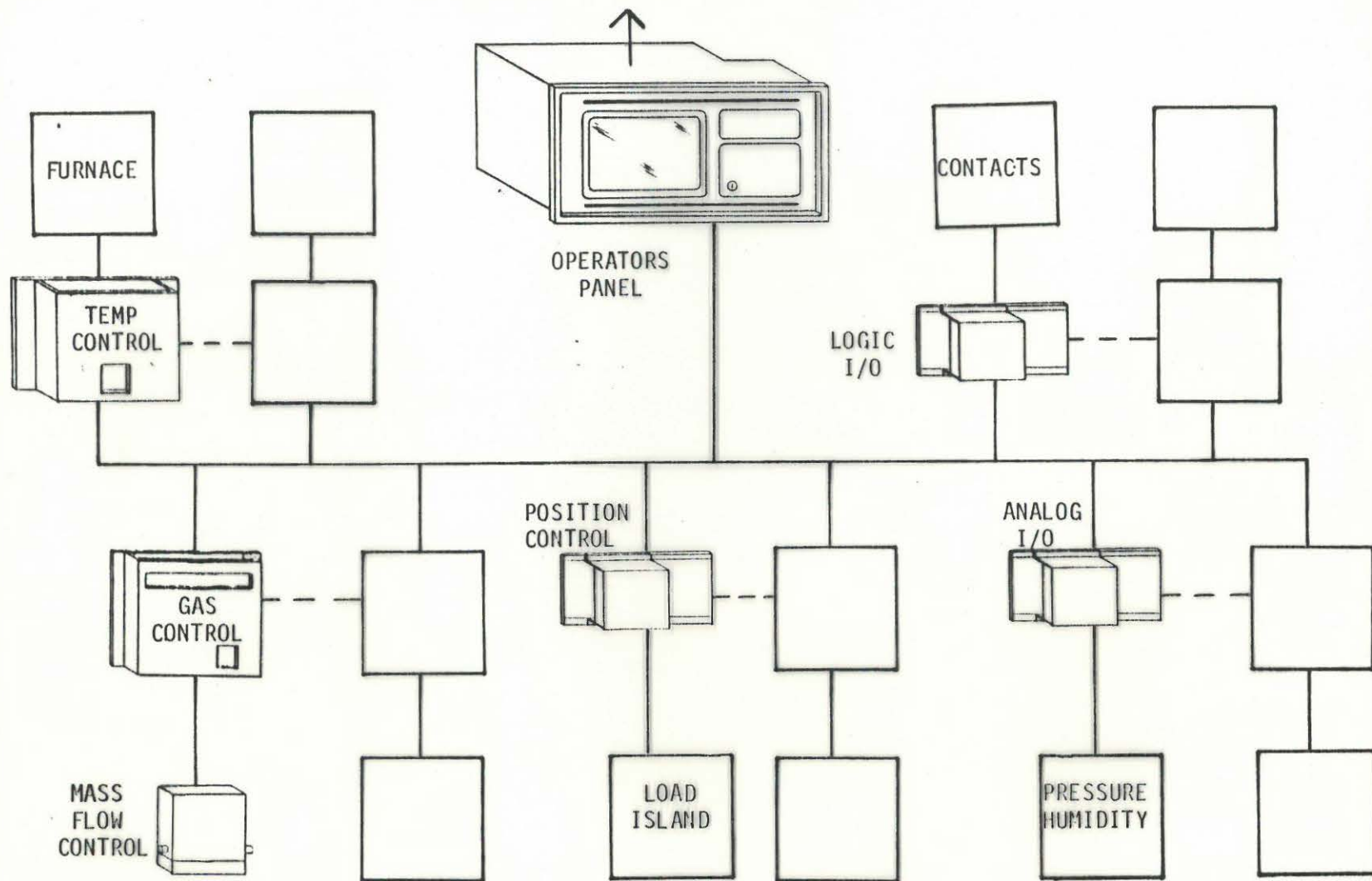
POSITION

OPERATOR INTERFACE

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TO OCPL+, FACS, WICS, HOST SYSTEM



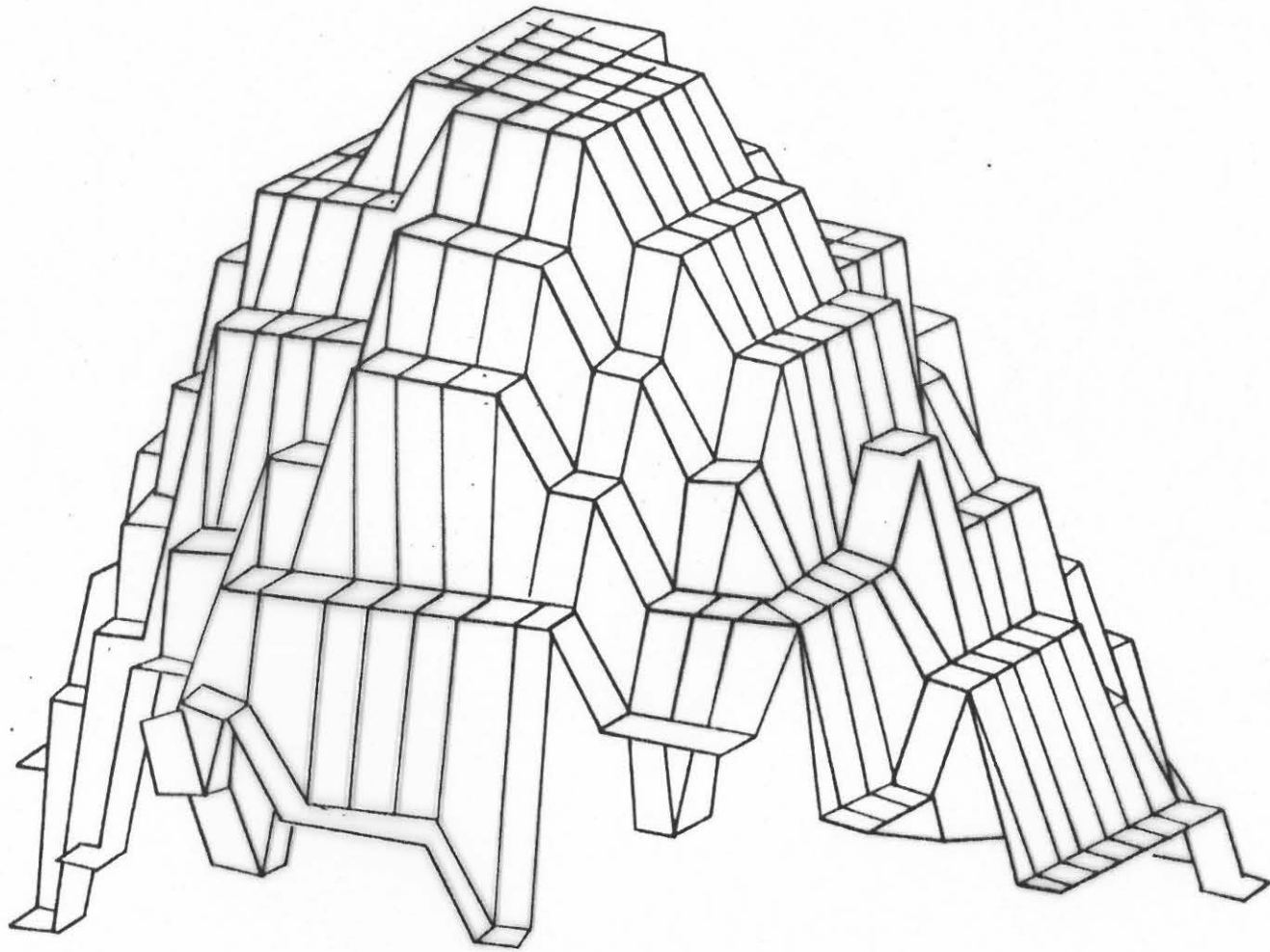
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FILE STRUCTURE

	ATTRIBUTE (1) ---	ATTRIBUTE (2) ---	ATTRIBUTE (N)
TUPLE (1)	AAA	LLL	JJJ
TUPLE (2)	BBB	KKK	TTT
TUPLE (3)	ZZZ	000	YYY





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WAFER PLOT CONTACT RESISTANCE

DATA BASE SYSTEMS

OCPL+

FACS

WICS

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RELATION - MASKING

<u>Attribute</u>		<u>Description</u>
MASK	} Tuple	Mask id
MSET		Mask set id
DEV		Device
PROC		Process
LEVL		Mask level
DESC		Description
CHNG		Last change time and date
MACH		Machine
FLG		Delete flag
CYCL		Number cycle between changes
IHB		Inhibit flag
ECYC		Elapsed cycles
TIME		Maintenance cycle - time based



RELATION - LOTMOVE

Attribute

Description

Attribute	Description	
DEV	Device name	
OWN	Departmental "owner" of this ICP	
SNUM	Sequential IC number	
ICNM	User defined IC number	
DESC	User defined IC name	
FLG	Delete flag	
DBOH	Counts today beginning on hand	
DINS		" " wafers entering
DOUT		" " wafers exiting
DEOH		" " wafers present
DREJ		" " wafers rejected (total breakage)
DRWK		" " wafers reworked
DCRP		" " wafers scrapped
DBON		" " wafers bonused in
WBOH		Counts week to date
WINS		
WOUT	" " wafers exiting	
WEOA	" " wafers present	
WREJ	" " wafers rejected (total breakage)	
WRWK	" " wafers reworked	
WCRP	" " wafers scrapped	
WBON	" " wafers bonused in	
MBOH	Counts month to date	
MINS		" " wafers entering
MOUT		" " wafers exiting
MEOA		" " wafers present
MREJ		" " wafers rejected (total breakage)
MRWK		" " wafers reworked
MCRP		" " wafers scrapped
MBON	" " wafers bonused in	

To the moment since midnight

Since beginning of week

Since beginning of month

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RELATION - MACHINE

<u>Attribute</u>	<u>Description</u>
MACH	Machine designater
RUNC	An operation designater
PER	Temporal period covered by this triple. May be today, any of last six days, previous week, or current month.
WAIT	Quantity of wafers waiting in the queue for this machine (MACH) with this opera- tion (RUNC).
ENT	Quantity of wafers that have entered the MACH for operation RUNC.
EXT	Quantity of wafers that have exited this MACH for operation RUNC.
SCRP	Quantity of wafers scrapped from this MACH for operation RUNC.
BON	Quantity of wafers bunused into MACH for operation RUNC.
RWK	Quantity of wafers reworked
LENT	Number of lots entered MACH for op. RUNC
LEXT	Number of lots exited MACH for op. RUNC
REJØ-9	Used to be breakage quantitates - now call reject (codes/quantities)
IHB	Inhibit flag
FLG	Delete flag



RELATION - ENGDATA

<u>Attribute</u>	<u>Description</u>
NAME	Lot name data came from
WFID	Wafer data came from
DIID	Die id from wafer
QNUM	Question # that generated data
SEQ	Step # in lot question came from
DATA	The real thing!
FLG	Delete flag
MACH	Machine code
RUNC	Operation code
ARCD	Archival date - if lot is archived may keep data - this flags for cross-correla- tion stuff that other info was archived.



RELATION - DEVICES

<u>Attribute</u>	<u>Description</u>
DEV	Device name
FAM	Device family
DESC	Description
PROC	Process used
MIX	% of total product on line
MODE	Data collection mode for this device
PRI	Numeric priority for this device
FLG	Delete flag
IHB	Inhibit flag



RELATION - LOTSTAT

<u>Attribute</u>	<u>Description</u>
NAME	Lot name
DEV	Device code
OPT	Options
TARG	Work week out (goal)
STDT	Start time and date
PTYP	Priority type L, H, N etc.
TATS	I/W <u>state</u>
SEQ	Lot sequence # (step #)
MACH	Current machine
RUNC	Current operation
STYP	Step Type
EDIT	Edit flags
LUPD	Last date and time of update
PROC	Process number/name
SNUM	IC seq. number
ICWF	IC wafer count
ICPQ	Previous IC wafer count
PRI	Numeric priority
STPS	Number of steps in lot
MASK	Current mask id
MTRL	Material used
ENG	Engineer responsible
INWF	Initial wafer count
MODE	Data collection mode for this lot
DISP	Lot disposition (offsite, etc.)
AUTO	Auto or manual line balance flag
WCNT	Current wafer count
FLG	Delete flag
IHB	Inhibit flag
ICPN	Previous IC number (used def.)



RELATION - LOTHIST

<u>Attribute</u>	<u>Description</u>
NAME	Lot name
STYP	Step type
RUNC	Run code for this step, this lot
ICNM	IC number (user defined)
SEQ	Lot sequence # (step #)
DESC	Step description
CTIM	Conditional time
MACH	Machine
PROC	Process
PNUM - STEP	Process step number - this step informs
EDIT	Edit flags
ETIM	Time and date step entered
EOPT	Operator who entered
XTIM	Time and date step exited
XOPT	Operator who exited
WCNT	Good wafer count at exit
AMCA	Actual machine used (if different than planned)
RRNC	Replacement run code (initially same as RUNC unless TIP action)
REJØ → 9	Reject wafer quantities
MODE	Data collection mode for this step this lot
FLG	Delete flag
MASK	Mask id this step
SNUM	IC Sequential number this step
ENEX	Enter/exit flag (@,*)
IHB	Inhibit flag



RELATION - SCREENS

<u>Attribute</u>	<u>Description</u>
MACH	Machine
RUNC	Operation
QNUM	Question number
-QUES- should be C80	Question or prompt
UNIT	Units
MODE	Data collection mode
COMM	Comments (entered by operator)
FLG	Delete flag
IHB	Inhibit flag



RELATION - TINPUTS

<u>Attribute</u>	<u>Description</u>
MACH	Machine
RUNC	Run code
QNUM	Question number
LIMS	Limit value array
RMCH	Replacement machine to use
RRNC	Replacement run code array
RELS	Relation array (position correlated to LIMS)
FLG	Delete flag
IHB	Inhibit flag



RELATION - PROCESS

<u>Attribute</u>	<u>Description</u>
PROC	Process number/name
STEP	Step number/name
STYP	Step type
MACH	Machine
RUNC	Runcode
DESC	Description
CTIM	Conditional time
MODE	Data collection
SNUM	IC sequence number
ICNM	IC number (used defined)



RELATION - REMARKS

Attribute

Description

NAME

Lot name

SEQ

Lot "step"

MACH

Machine

RUNC

Run code

MASK

Mask number

COMM

Comments

LINE

Comment number

} Tuple

} Source or reference of
comment



RELATION - PROCDIR

Attribute

Description

PROC — Tuple	Process
SIZE	Number steps
DESC	Description
PRI	Priority numeric
OWN	Owner
IHB	Inhibit
FLG	Delete
EDDT	Last edit time and date
EDTR	Last person who edited



RELATION - REPAIRS

<u>Attribute</u>		<u>Description</u>
MACH -	Tuple	Machine
LAST		Last repaired/maintained
CYCLE	Non-Unique	Maintenance cycle - cycle based
TIME		Maintenance cycle - time based
ECYC		Cycles executed since last
FLG		Delete flag
IHB		Inhibit flag
COMM		Comments re repair



RELATION - OPERATE

<u>Attribute</u>		<u>Description</u>
OPID	} Tuple	Operator id
OPNM		Operator name
OPSS		Operator social security number
VALID		Authorized/certified
MACH		Machine
RUNC		Operation
FLG		Delete
IHB		Inhibit



RELATION - MACHDES

<u>Attribute</u>		<u>Description</u>
MACH	} Tuple	Machine
RUNC		Run code
STYP		Step type
DESC		Description
MCAP		Maximum capacity
MCYC		Minimum possible cycle time
BACH		Batch size
CCAP		Current capacity
CCYC		Current cycle time
OWN		Owner
IHB		Inhibit
FLG		Delete flag
REJØ → 9		Reject descriptions



RELATION - CROSREF

<u>Attribute</u>	<u>Description</u>
NAME	Lot name
WFID	Wafer id
DIID	Die id
PKG	Package (assembled die)
DLOT	Destination lot
DATE	Time date of change
ENG	Engineer responsible
IHB	Inhibit flag
FLG	Delete flag



RELATION - BACHLOT

<u>Attribute</u>	<u>Description</u>
NAME	Key lot name
ASOC	Associated lot
FLG	Delete
IHB	Inhibit



FACS

FURNACE CONTROL
MACHINE SPECIFICATION
OPERATION MANAGEMENT
OPERATOR INTERFACE
LOCAL LOT HISTORY

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WICS

LOT MOVEMENT

PROCESS CONTROL

INVENTORY CONTROL

COMMUNICATIONS

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FEATURE	OCPL+	FACS	WICS
FURNACES	X	X	X
MACHINES		X	X
LOTS		X	X
PROCESS			X
INVENTORY			X
MISCELLANEOUS	X	X	X



BRUCE SYSTEMS

THE IDM COMMAND SET

THE IDM SUPPORTS A FULL SET OF DBMS COMMANDS:

- CREATE/DESTROY DATABASES
- CREATE/DESTROY RELATIONS
- LOAD DATA INTO RELATIONS
- PERMIT/DENY READ/WRITE TO DATA
- PERMIT/DENY USE OF STORED COMMANDS
- CREATE/DESTROY INDICES ON DATA
- APPEND NEW DATA
- MODIFY/DELETE DATA
- RETRIEVE DATA
- CREATE/DESTROY VIEWS
- BEGIN/END TRANSACTION
- DEFINE/EXECUTE STORED COMMANDS
- AUDIT CHANGES
- CREATE/USE RANDOM ACCESS FILE



FASTTRACK - QUERY

RETRIEVE (ATTRIBUTE LIST)

ORDERED BY (ATTRIBUTE ORDER)

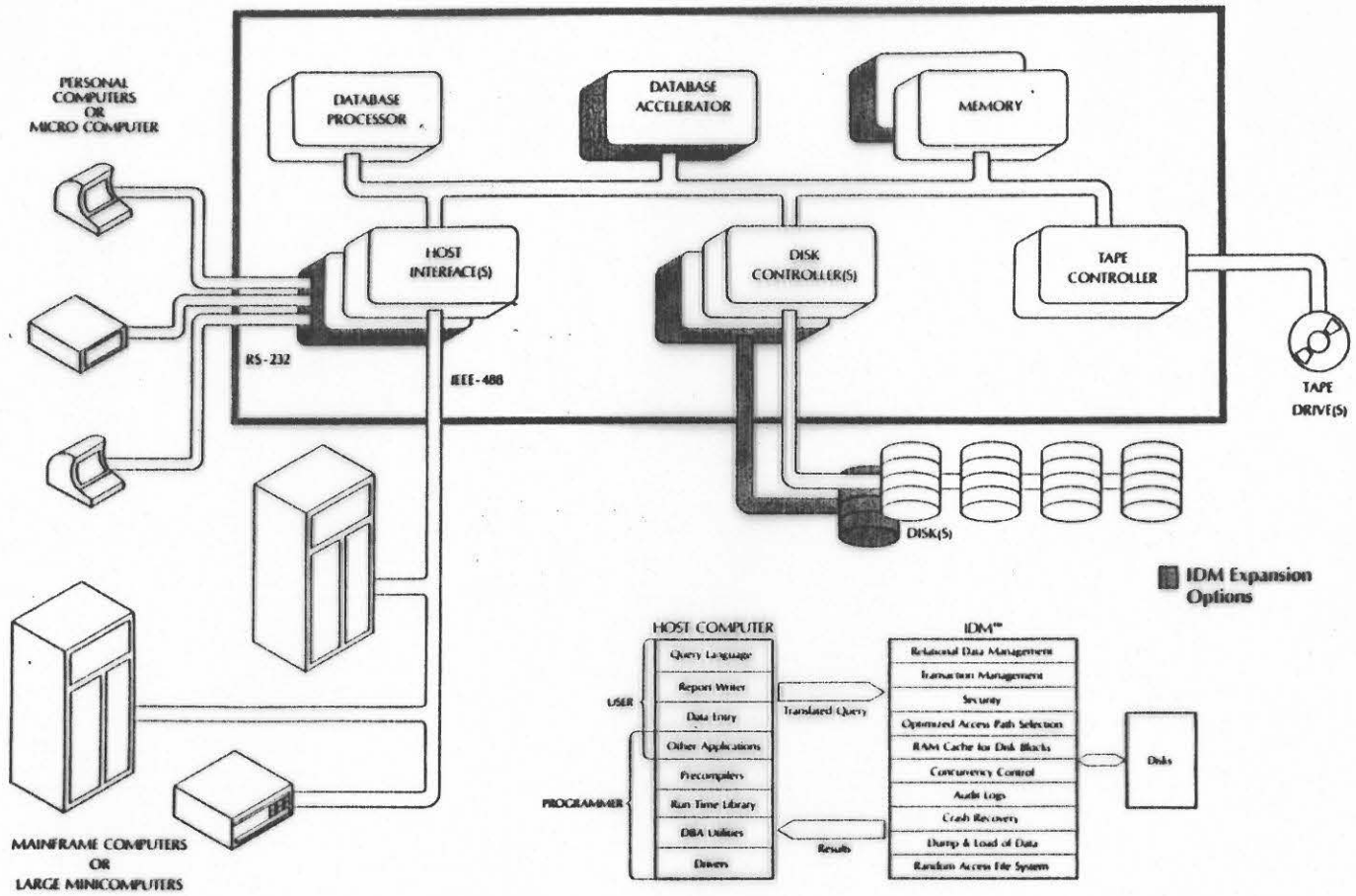
WHERE (TUPLES) = (RECORD)

EXPRESSION (TUPLES) = (RECORD)

EXPRESSION AND, OR, =, >, <, (RECORD (+, -, X, ÷) RECORD)

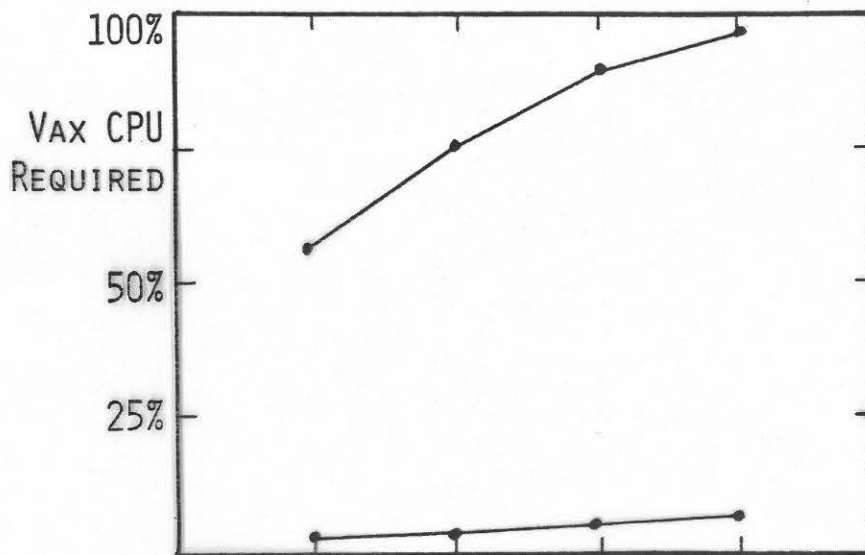
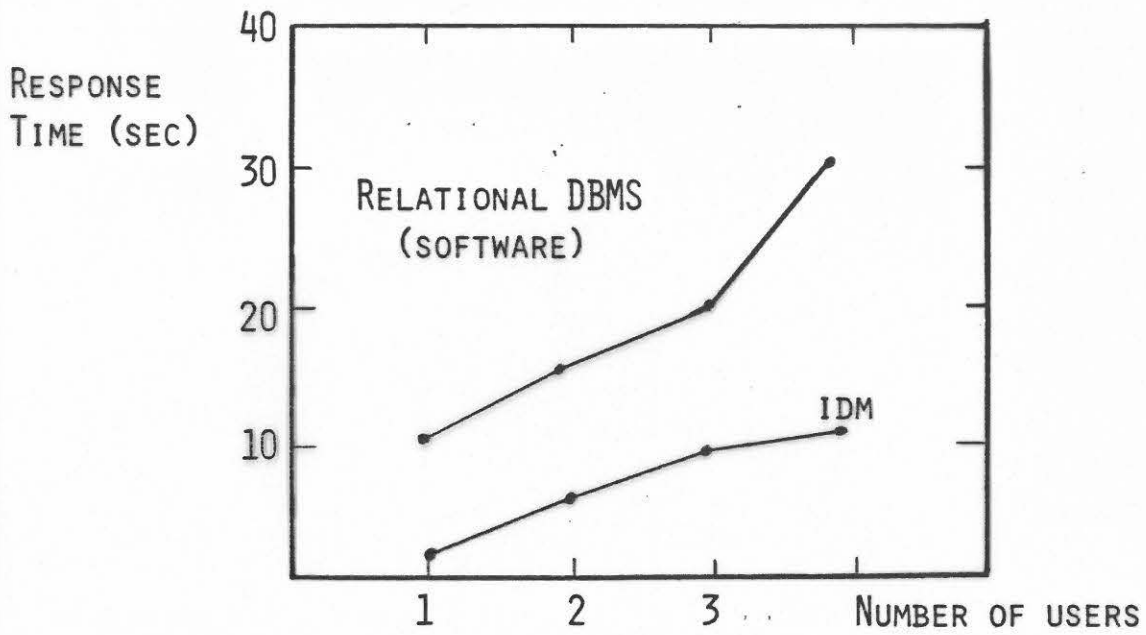


Intelligent Database Machine



Bruce Systems





A COMPARISON BETWEEN THE IDM
AND AN ALL-SOFTWARE RELATIONAL
DBMS ON THE VAX

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**INTELLIGENT DATABASE
MACHINE SPECIFICATIONS**

SPECIFICATION	IDM 200	IDM 500
Base Configuration Expandable to: IDM Memory Disk Storage Tape Controller I/O Controller RS-232 serial and/ or IEEE-488 parallel Database Accelerator	5 board set in 7 slot chassis 1 Mbyte 4 SMD disks 8 transports 24 devices No	5 board set in 16 slot chassis 5.5 Mbytes 16 SMD disks 8 transports 64 devices Yes - Optional*
Relational DBMS Capacity Number of databases Relations per database Attributes per relation Tuples per relation Tuple Wide Indices per relation Attributes per index Index type	50 32,000 250 2 billion 2,000 bytes 255 15 B*tree	50 32,000 250 2 billion 2,000 bytes 255 15 B*tree
Performance (transactions/sec) Number of Users	6-8 126	10-30* 4,094

*The Database Accelerator can improve performance by a factor of 2 to 10 times (IDM 500/2)

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RELATIONAL DATA BASE

50	DATA BASES
32,000	RELATIONS/DATA BASE
250	ATTRIBUTES/RELATION
2×10^9	TUPLES/RELATION
2000	BYTE TUPLES
255	INDICES/RELATION
15	ATTRIBUTES/INDEX



RELATIONAL DATA BASE

DATA STORAGE

DATA RETRIEVAL

MULTIPLE HOST TRANSACTION MANAGEMENT

FILE SECURITY

CONCURRENCY CONTROL

MULTIPLE USER

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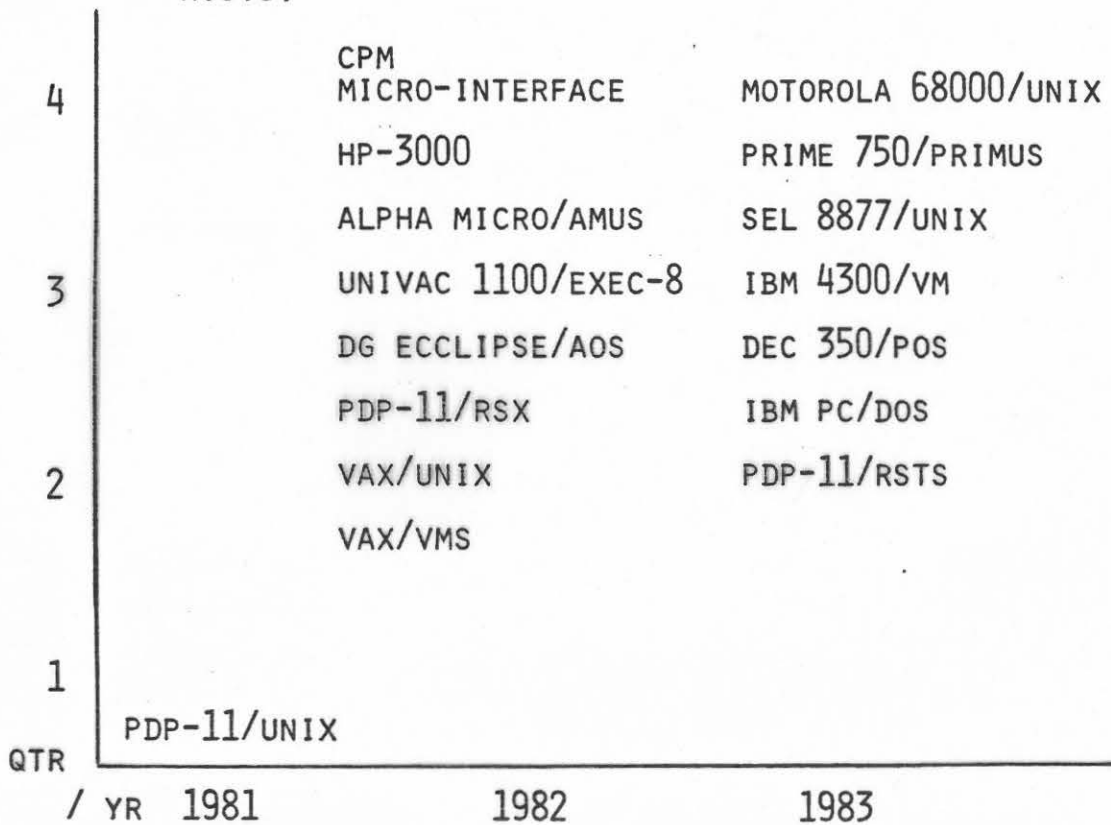
TRANSACTION

THE HOST ENVIRONMENT AFFECTS
PERFORMANCE

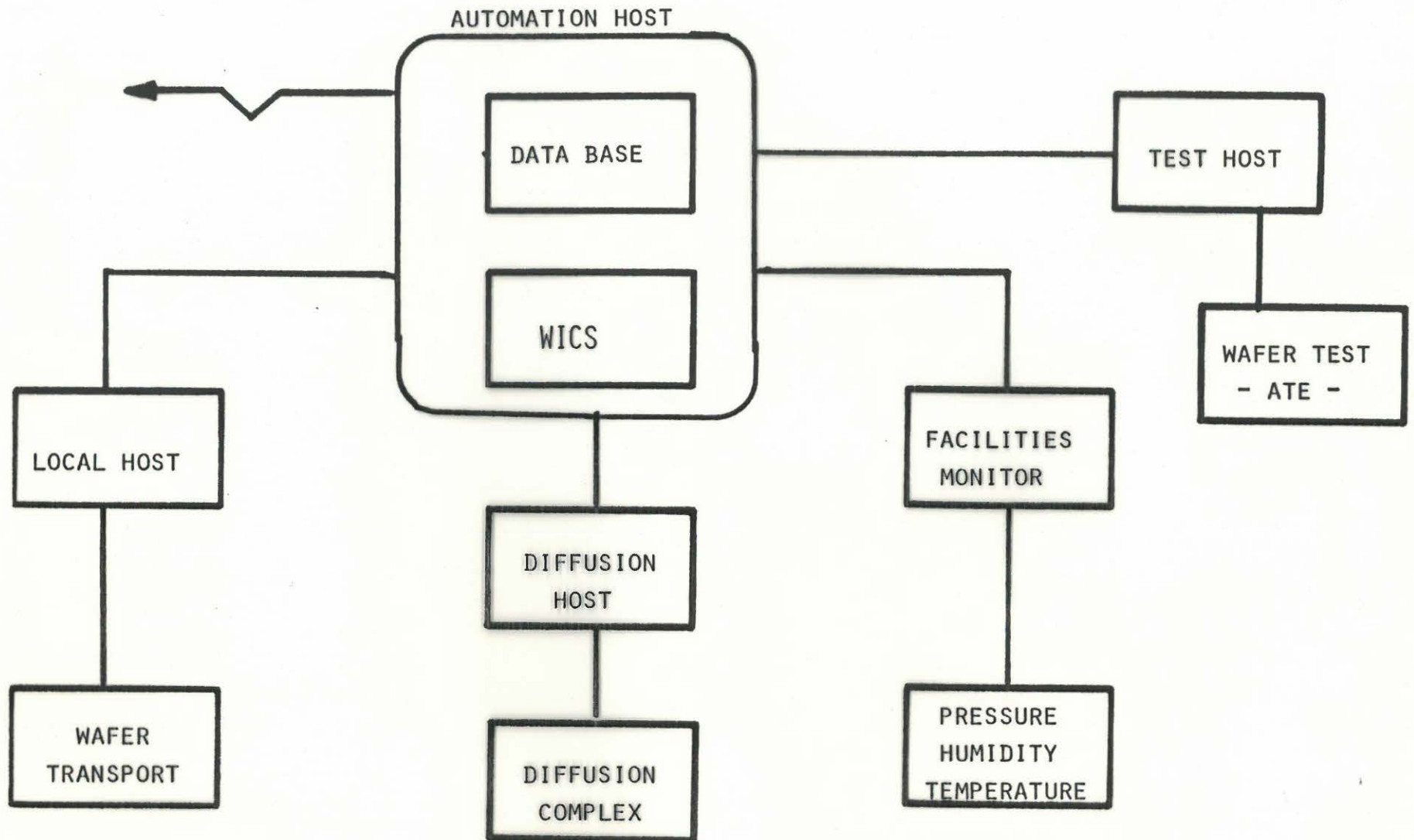
THE IDM IS AFFECTED BY ITS ENVIRONMENT:

- NUMBER OF ACTIVE USERS
- TYPE OF DISKS ATTACHED
- NUMBER OF HOSTS
- TYPE OF HOST(S)

THE IDM CAN BE INTERFACED TO THE FOLLOWING
HOSTS:

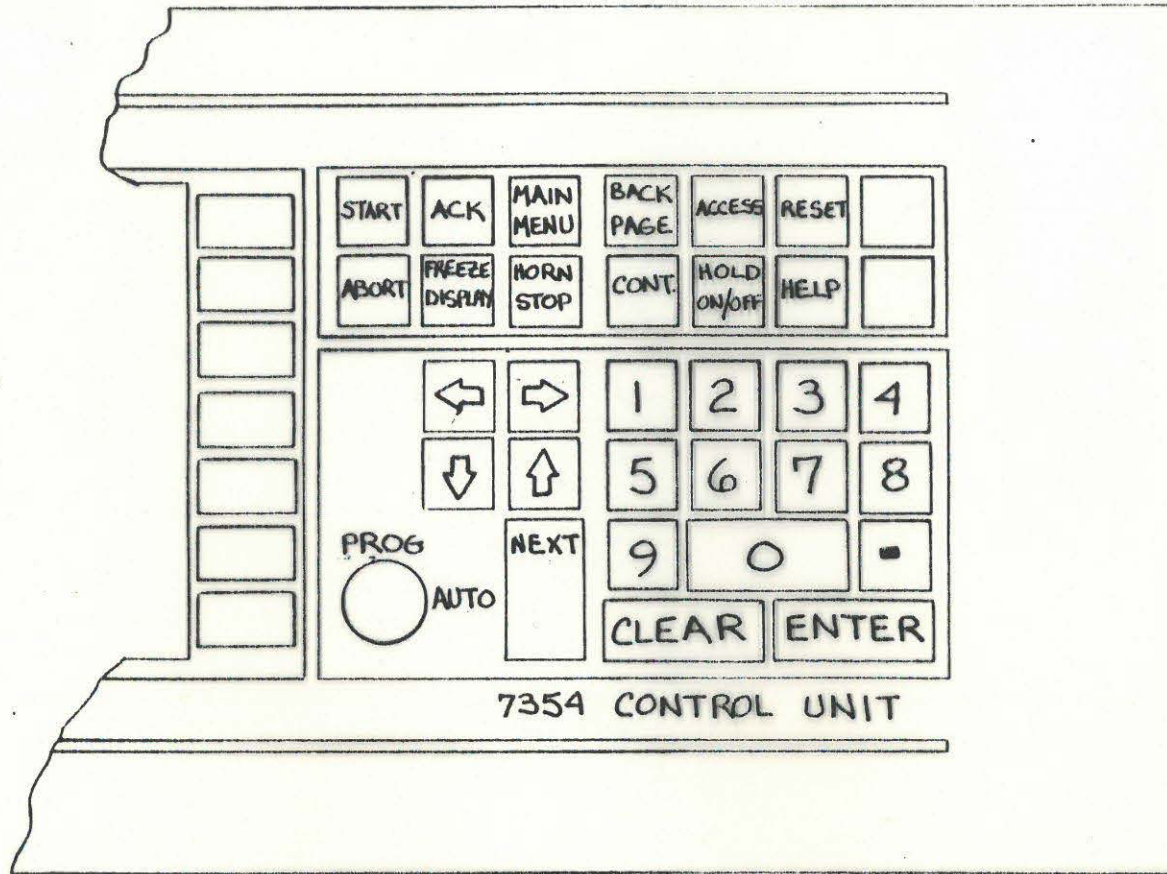


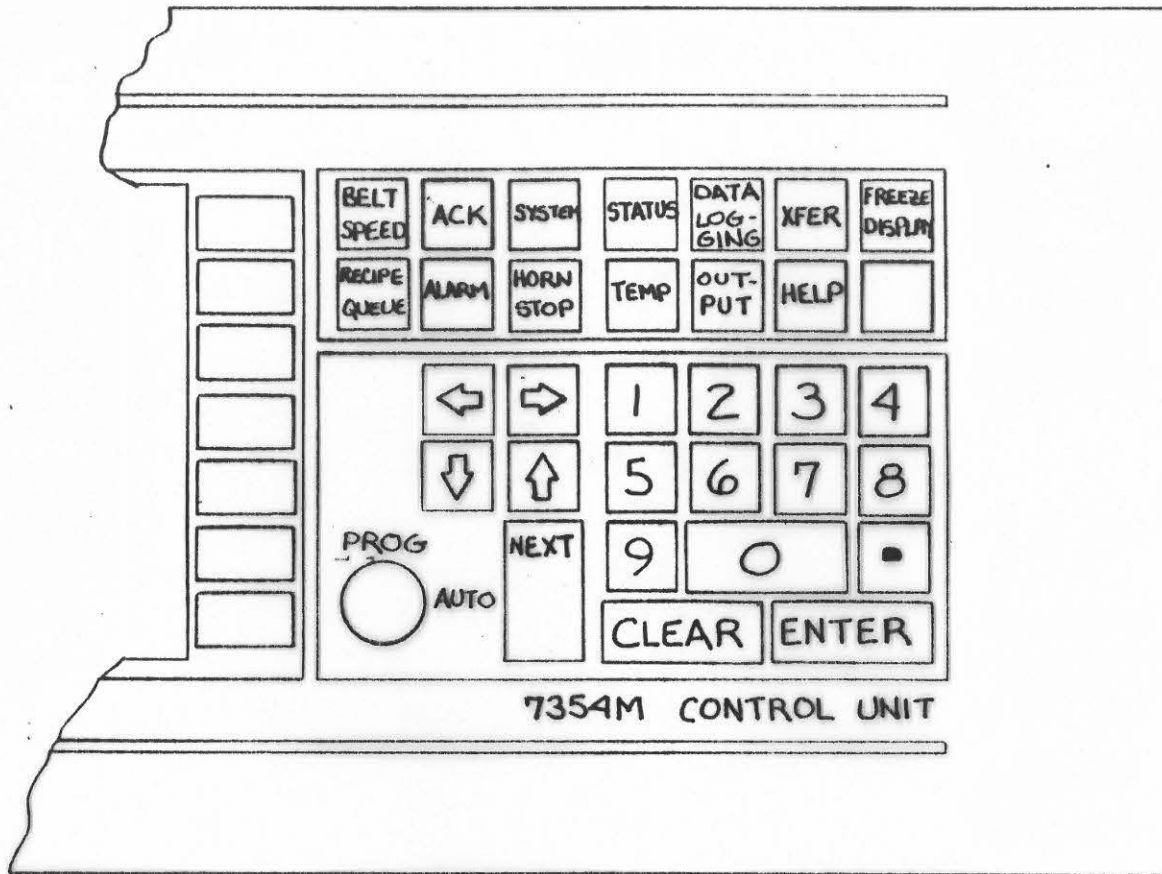
FASTTRACK



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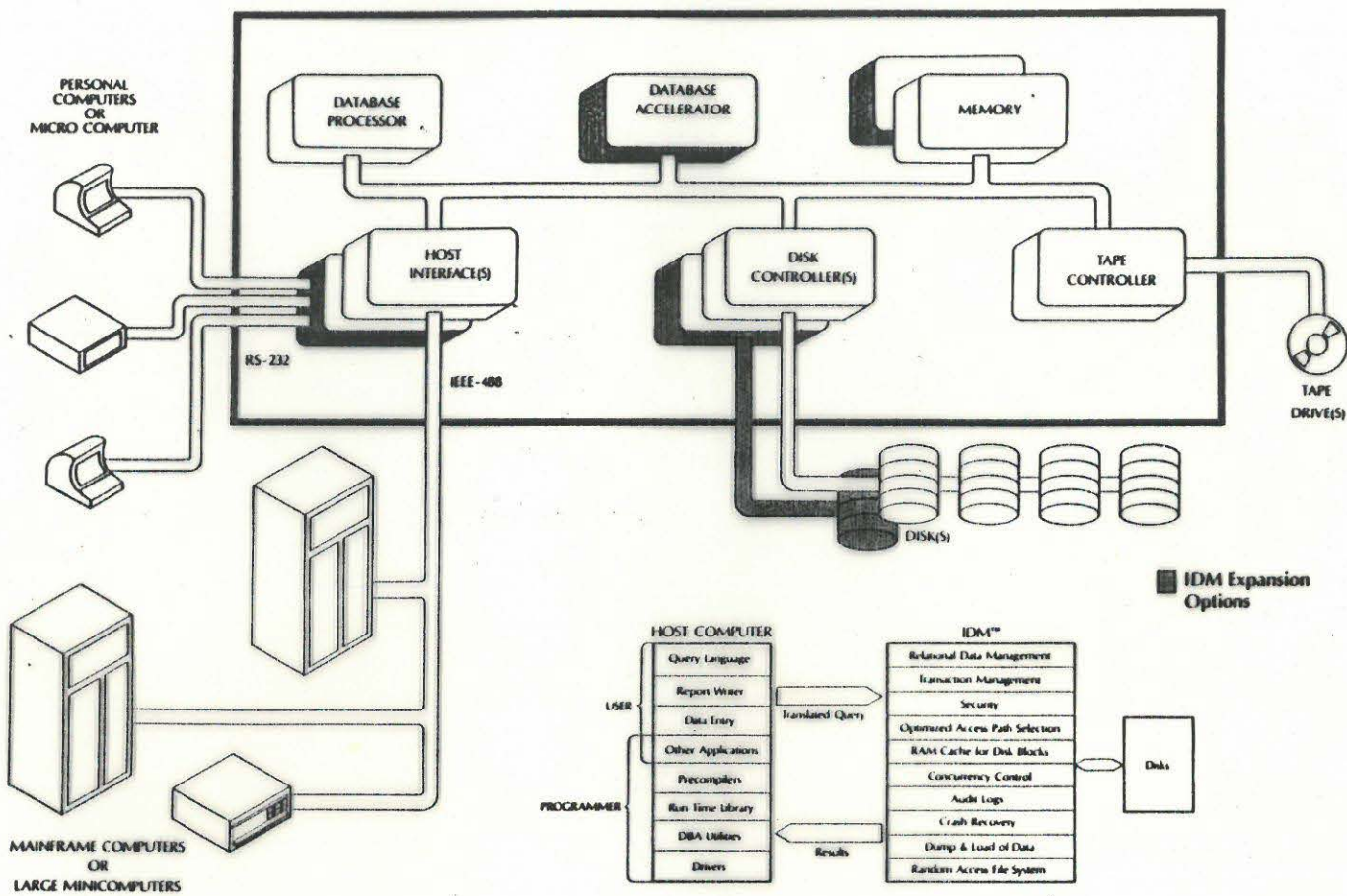




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Intelligent Database Machine



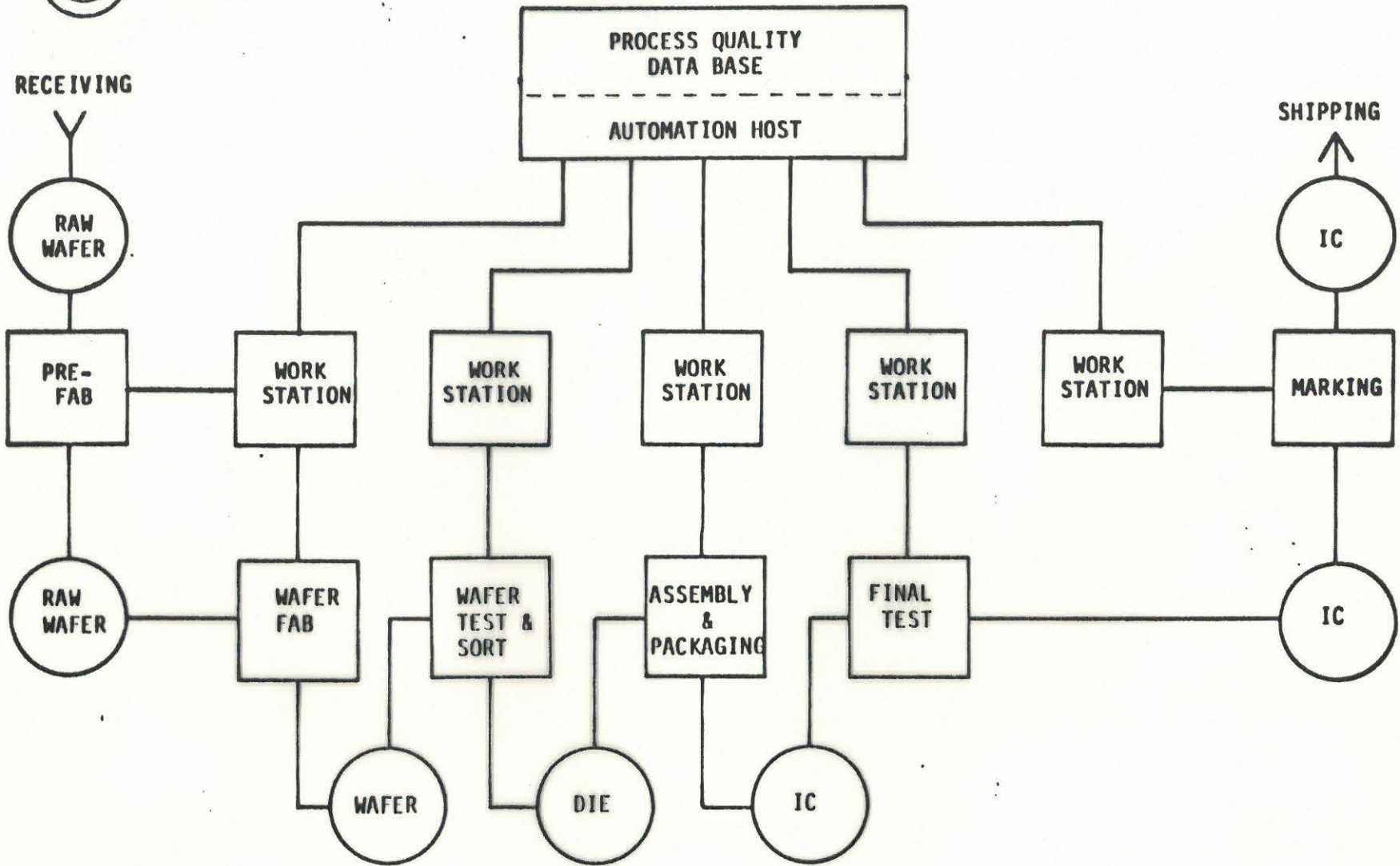
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BRUCE SYSTEMS

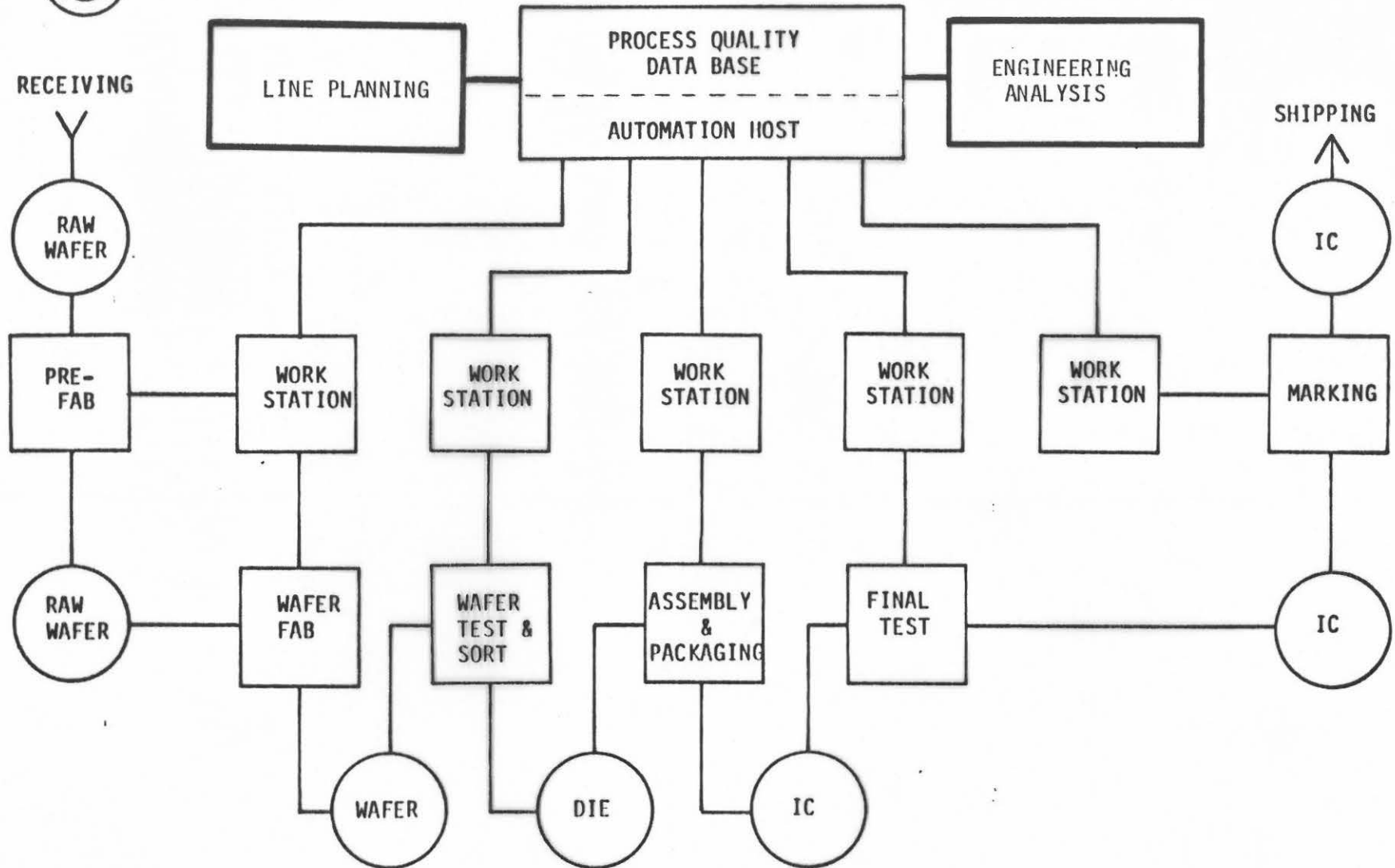
SEMICONDUCTOR FACTORY





BRUCE SYSTEMS

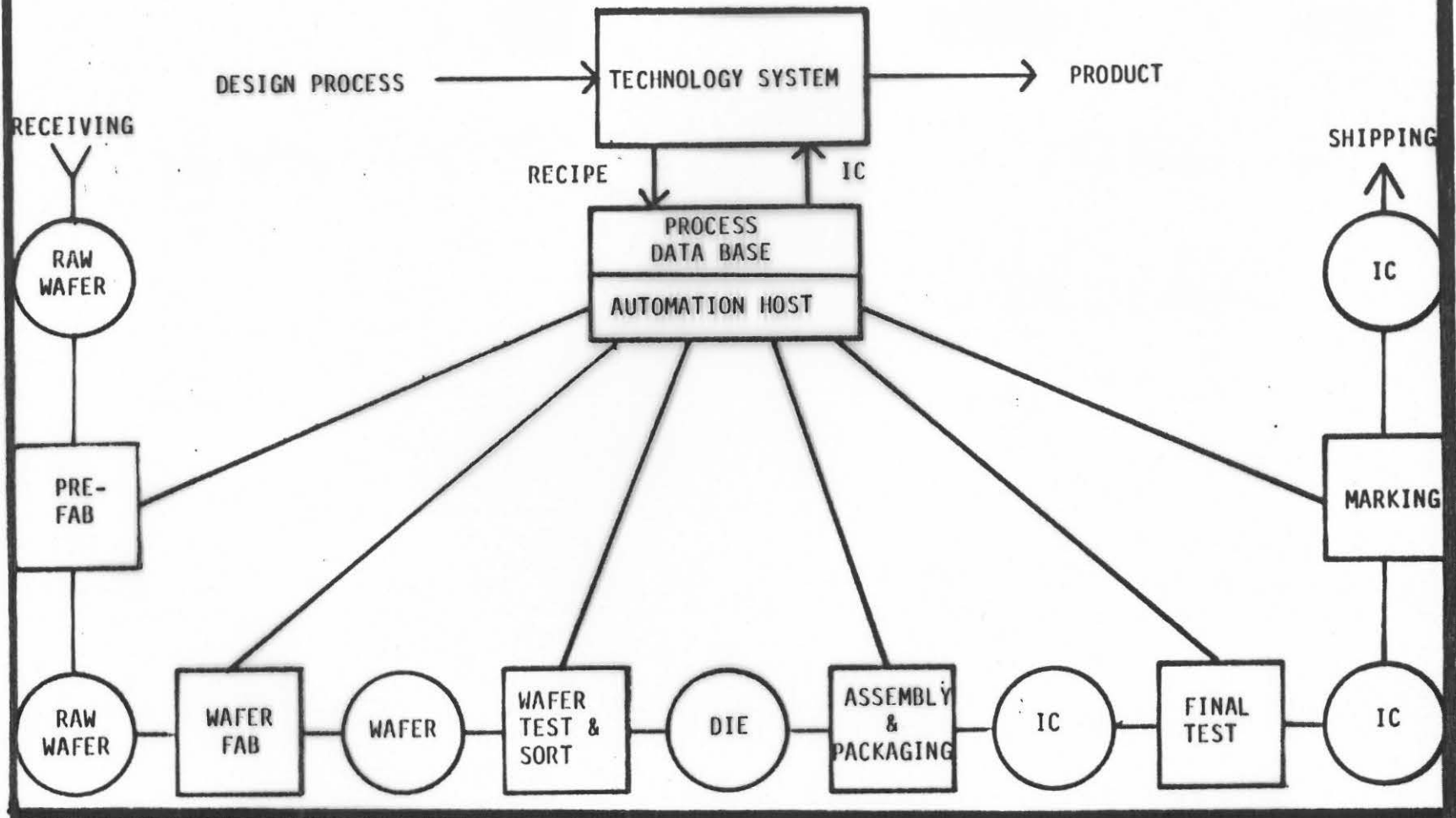
SEMICONDUCTOR FACTORY





BRUCE SYSTEMS

SEMICONDUCTOR FACTORY

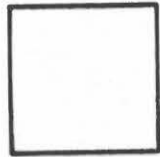
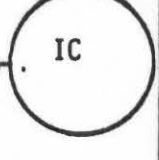
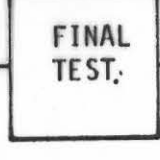
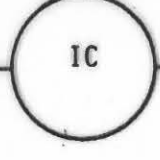
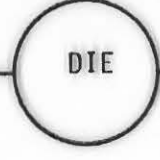
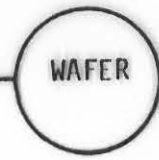
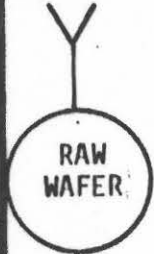




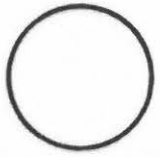
BRUCE SYSTEMS

SEMICONDUCTOR FACTORY

RECEIVING

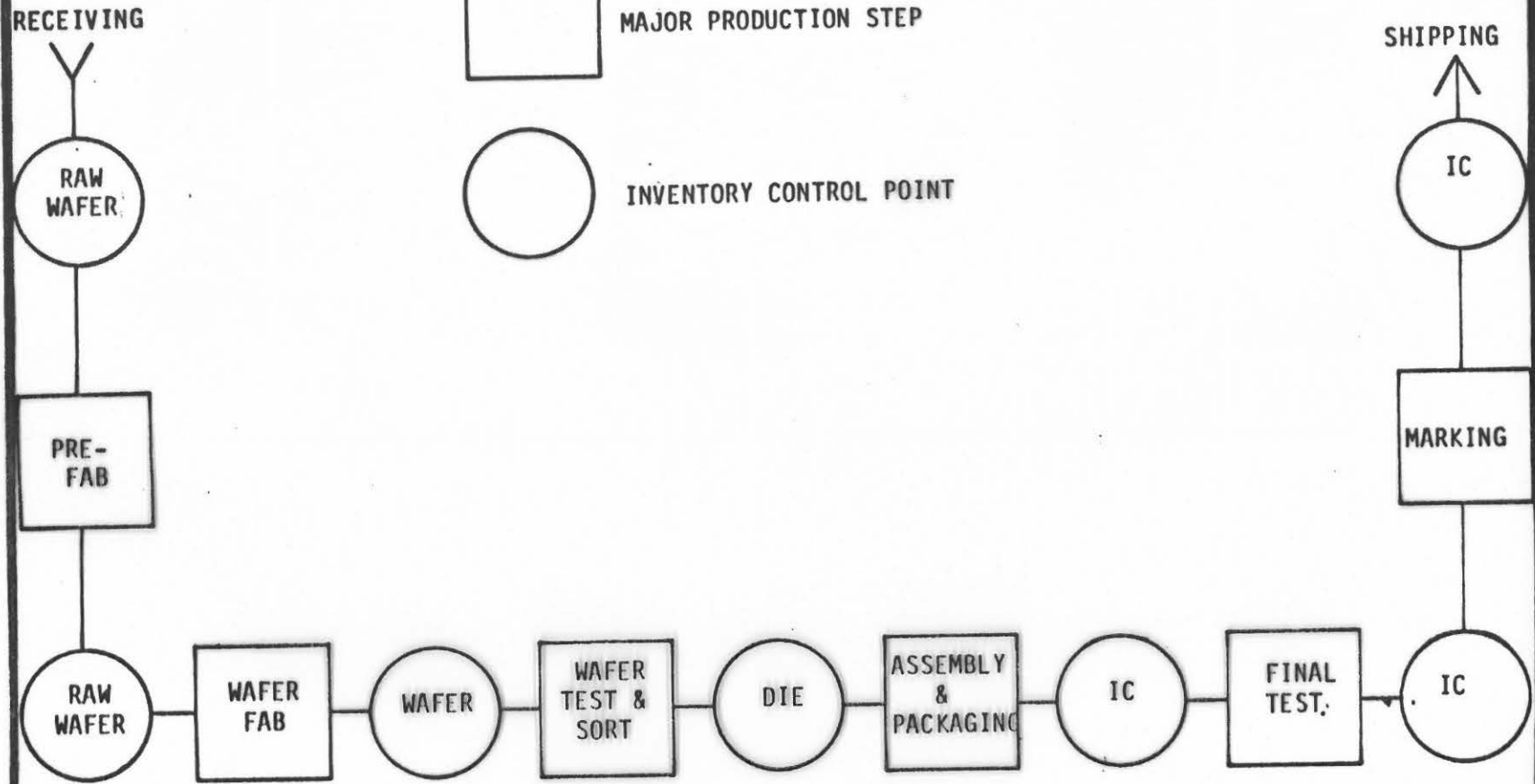
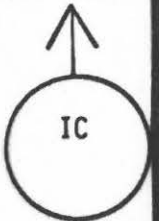


MAJOR PRODUCTION STEP



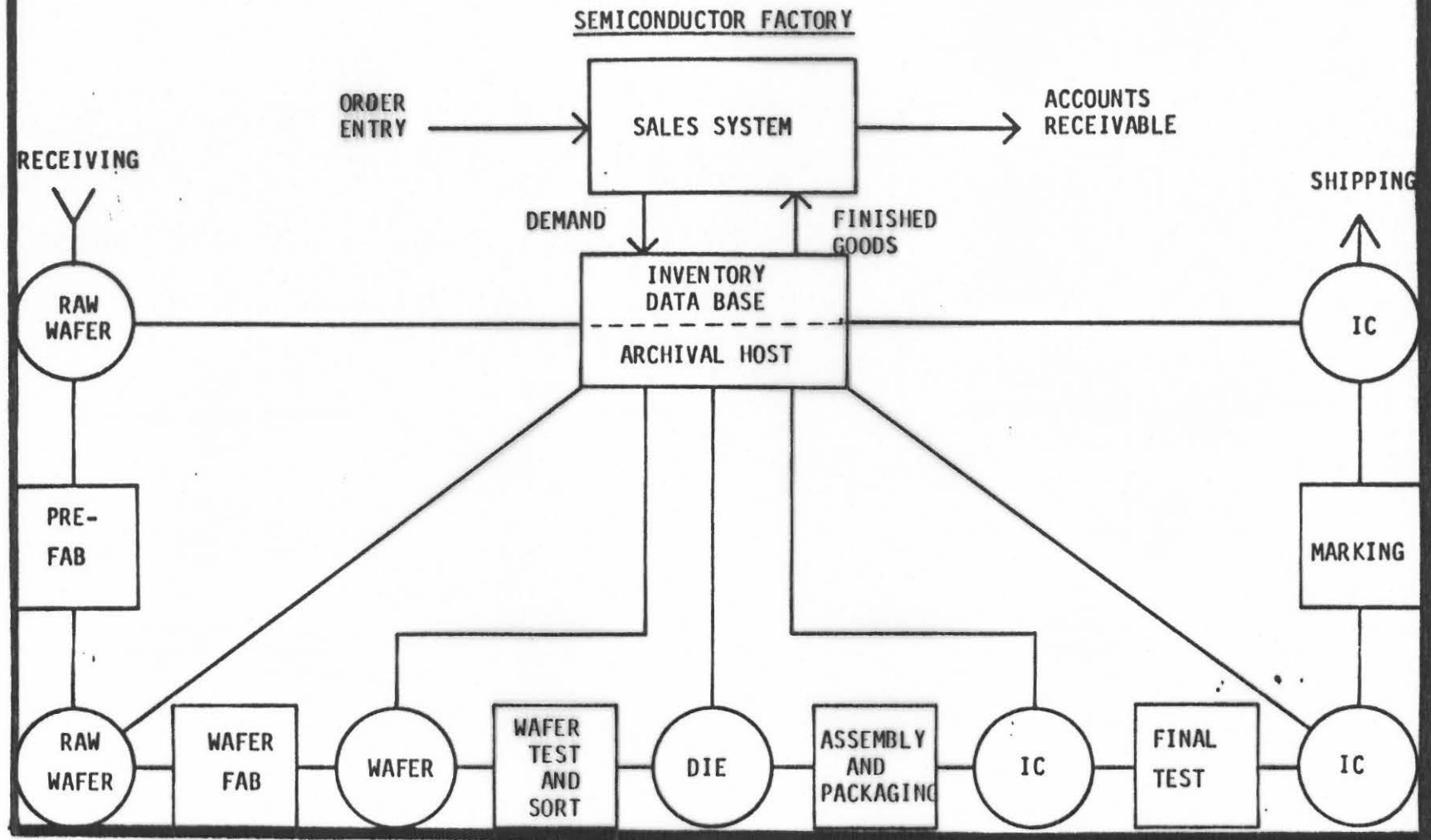
INVENTORY CONTROL POINT

SHIPPING

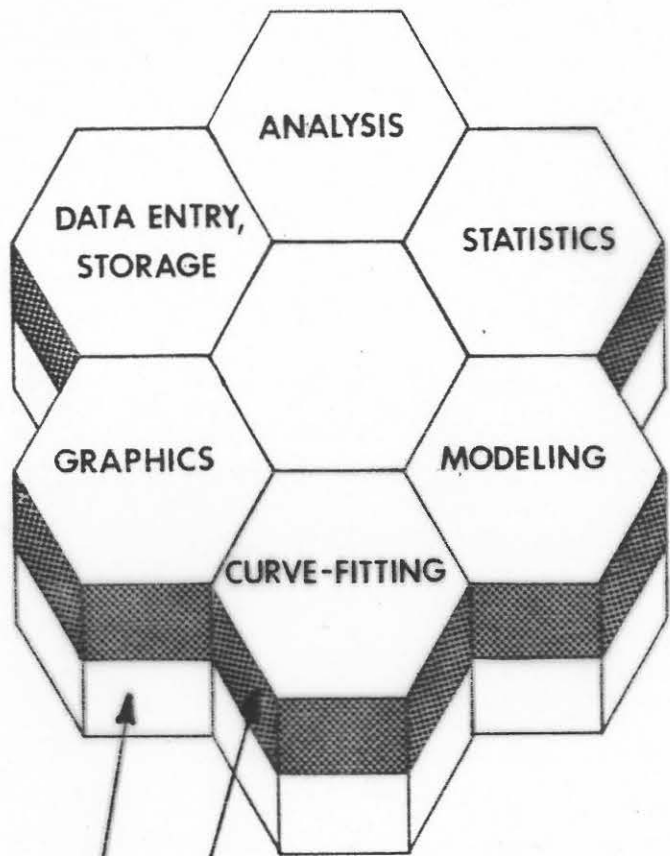




BRUCE SYSTEMS



ENGINEERING
ANALYSIS
SYSTEM OVERVIEW



A

COMMAND LANGUAGE

RESEARCH PROGRAMMING LANGUAGE

DATA ENTRY

- FORMS ORIENTED
- MAKE TABLES
- ADD/INSERT/DELETE ROWS AND COLUMNS
- SORT/MERGE/COMPARE/TRANSPOSE
- PRINTOUT
- READ/WRITE FILE TO TABLE



-
- DATA ENTRY AND RETRIEVAL
 - DATA TRANSFORMATION AND ANALYSIS
 - FULL COLOR GRAPHICS
 - STATISTICAL ANALYSIS
 - CURVE FITTING
 - ANALYTICAL MODELS
 - THREE DIMENSIONAL GRAPHICS
 - QUALITY CONTROL ANALYSIS



DATA TRANSFORMATION

ARITHMETIC +, -, X, ÷, EXP, UNARY

LOGICAL AND, OR, NOT

RELATIONAL =, >, <,

TEXT CONCATENATE

DATE ARITHMETIC



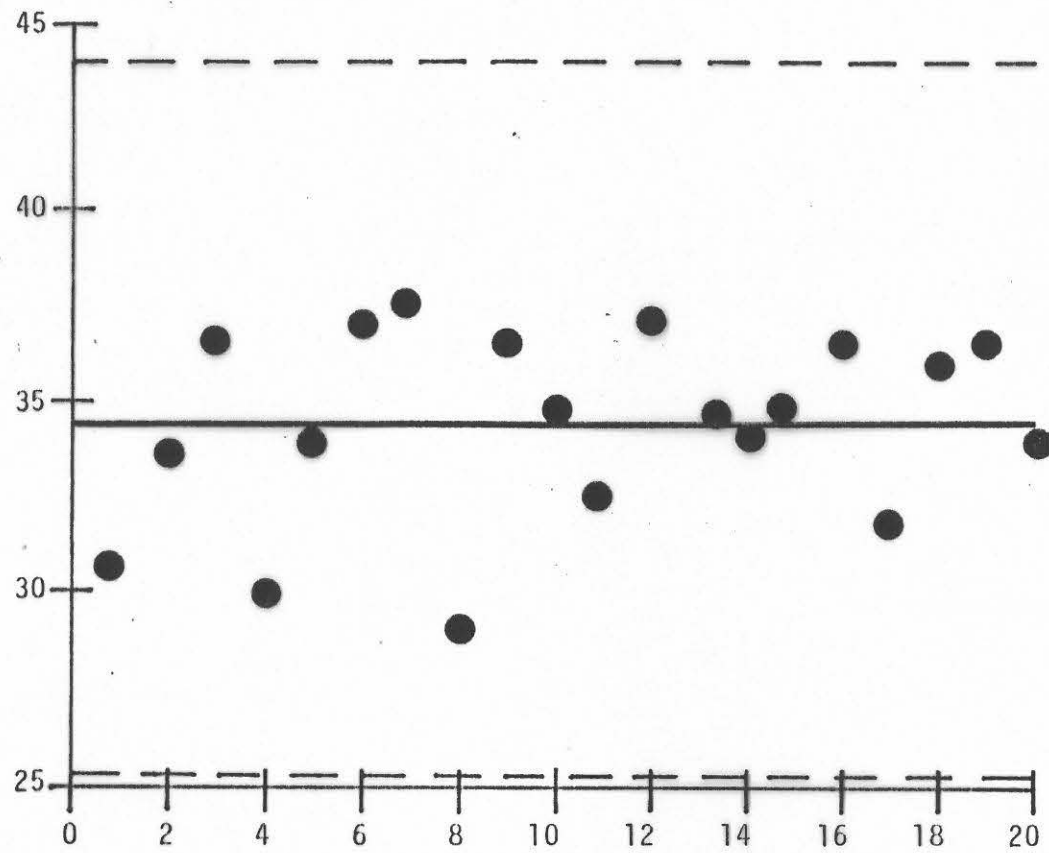
GRAPHICS

- SCATTER PLOTS
- LINE GRAPHS
- HISTOGRAMS
- BAR GRAPHS
- PIE CHARTS
- COLOR GRAPHICS
- COMPLETE FORMAT CONTROL

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SHEWHART CONTROL CHART FOR MEANS OF VARIABLE: WGT



3- SIGMA CONTROL LIMITS ESTIMATED FROM SAMPLE STDEV.
SUBGROUP N=4

● MEAN
- - - UCL = 43.631
———— CENTER = 34.5
- - - LCL = 25.369

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CUSTOMER BASE

NOSC

ANALOG DEVICES

AMI

INTERMETALL

UNITRODE

Bruce Systems



CUSTOMER BASE

SYNERTEK

IBM

DELCO

NATIONAL SEMICONDUCTOR

TEXAS INSTRUMENTS

Bruce Systems



CUSTOMER BASE

BURR BROWN

PLESSEY SEMICONDUCTOR

NORTHERN TELECOM

RCA

BELL LABORATORIES

Bruce Systems



CUSTOMER BASE

ITT

INMOS

LINEAR TECHNOLOGY

TRILOGY

XICOR

SIGNETICS

Bruce Systems



CUSTOMER BASE

WESTERN ELECTRIC

DIGITAL EQUIPMENT COMPANY

MOTOROLA

FAIRCHILD

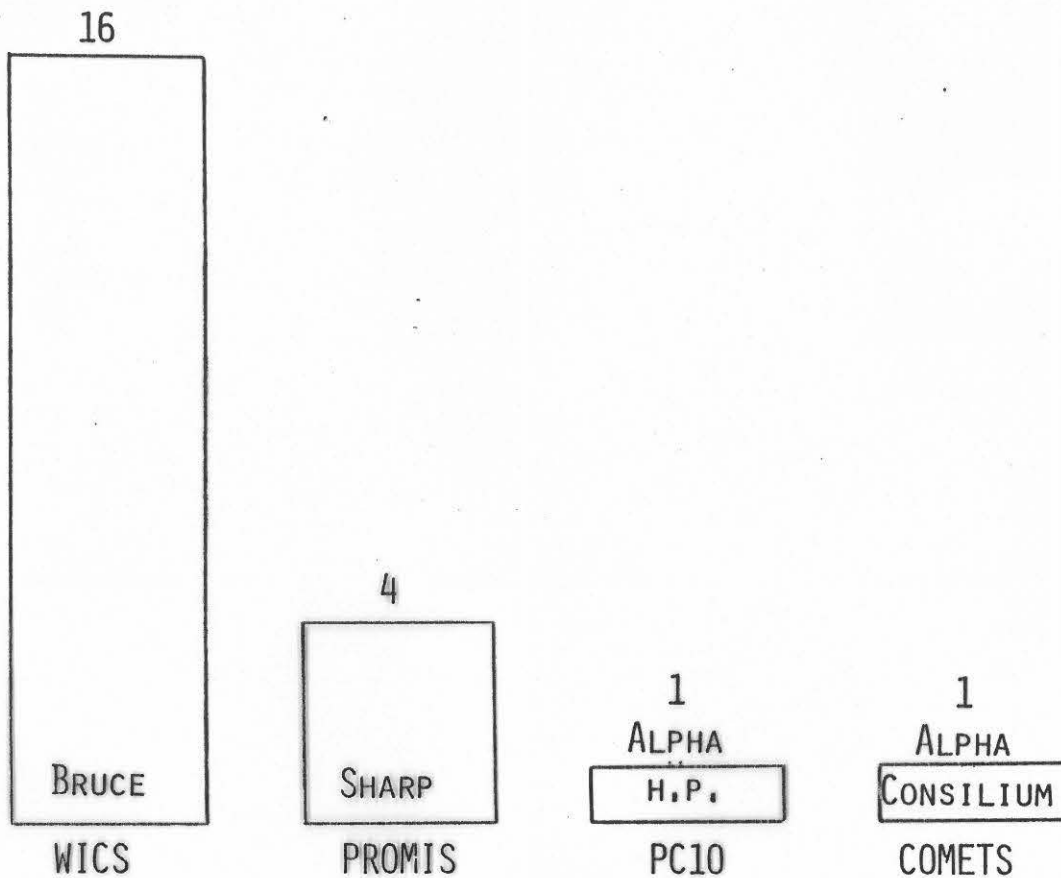
HONEYWELL

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SEMICONDUCTOR FABRICATION

WAFER FAB INFORMATION SYSTEMS

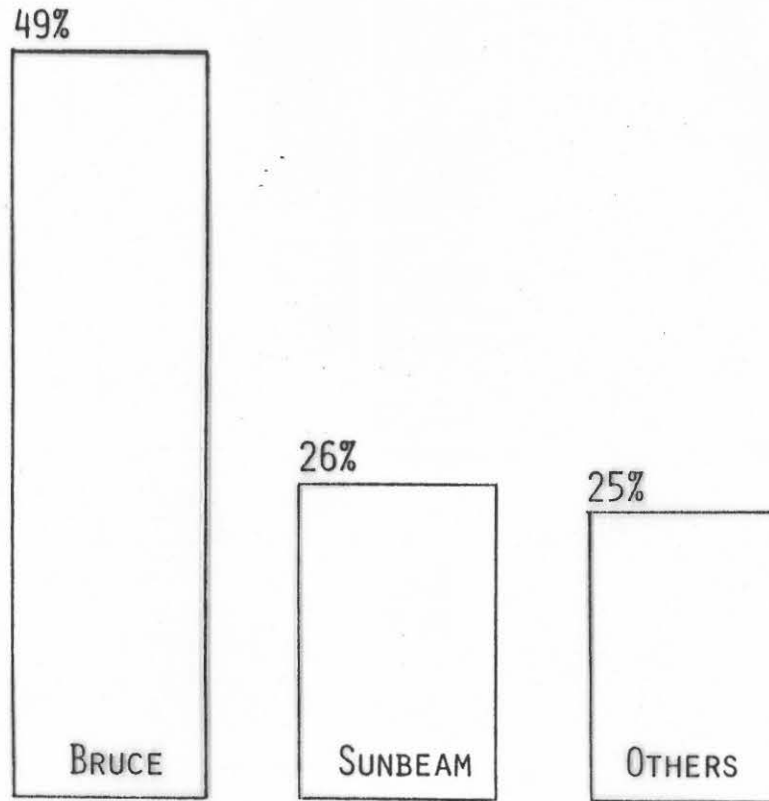


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SEMICONDUCTOR FABRICATION

DIFFUSION OXIDATION SEGMENT



1982 MARKET SHARE

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BRUCE SYSTEMS

PRODUCTS AND SERVICES
FOR
SEMICONDUCTOR FACTORY AUTOMATION

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BRUCE
SEMICONDUCTOR FABRICATION
AUTOMATION HOST
WORK STATION
CONCEPT

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BRUCE SYSTEMS

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COMMAND	DESCRIPTION	OCPL+	SYSTEM FACS	WICS
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Machines

MCH	Machine Specification		X	X
MDR	Machine Directory		X	X
WAF	Wafer Throughput.		X	X
PMM	Preventive Maintenance		X	X



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COMMAND

DESCRIPTION

ENGINEERING ANALYSIS SYSTEM
OCPL FACS

WICS

=====

Lots

CPP	Change Priority	X	X
DEL	Delete Lot.	X	X
ELT	Edit Active Lot		X
HDR	Edit Lot Header	X	X
HLT	Edit Lot History.	X	X
LOT	List Active Lot	X	X
STR	Lot Start	X	X
SUM	Lot Summary	X	X
UPD	Lot Update.	X	X
SOR	General Reporting	X	X
SPL	Lot Split	X	X
MRG	Lot Merge	X	X
BON	Lot Bonus	X	X
SCP	Lot Scrap	X	X



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COMMAND	DESCRIPTION	OCPL+	SYSTEM FACS	WICS
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=====

Inventory

ICD	Modify ICP Description			X
ICP	ICP Report			X



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COMMAND	DESCRIPTION	OCPL+	SYSTEM FACS	WICS
<u>Furnaces</u>				
ADJ	Adjust Tube ID's	X	X	X
DCD	Data Capture Report	X	X	X
DCS	Data Capture Start	X	X	X
ELE (2)	Eng. Lang. Op. Editor	X	X	X
EOP	Edit Operation (Recipe)	X	X	X
FLS	Alter Tube Files	X	X	X
LOG	Show Event Log	X	X	X
OPR	Operation Directory	X	X	X
OWN	Set Tube Ownership	X	X	X
PDR	Maintenance Directory	X	X	X
PMM	Furnace Maintenance	X	X	X
PMR	Maintenance Report	X	X	X
POP	Print Operation	X	X	X
SPG	System Page	X	X	X
TPG	Tube Page	X	X	X
UPL	Operation Transfer	X	X	X
XFR	Operation Download	X	X	X



Bruce Systems

COMMAND	DESCRIPTION	OCPL+	SYSTEM FACS	WICS
=====				
<u>Miscellaneous</u>				
DECNET	DECNET Support	X	X	X
ERRLOG	DEC Error Logging.	X	X	X
HELP	On-Line Help	X	X	X
PRV.	Privelege Adjust	X	X	X
SCH.	Scheduler.	X	X	X
SECS	SEMI SECS Protocol	X	X	X
TUBES.	Control 128 Tubes.	X	X	X



Bruce Systems

COMMAND	DESCRIPTION	OCPL+	SYSTEM FACS	WICS
=====				
<u>Process</u>				
BCH	Batch Lot Modification			X
COP	Copy Process			X
DIR	Process Directory			X
DPR	Delete Process			X
EXQ	Examine Queue			X
PED	Process Editor			X
PPR	Print Process			X
PSR	Process Status Report			X
CTR	Cycle Time Report			X
RWK	Rework Loops			X
LIN	Line Balancing			X

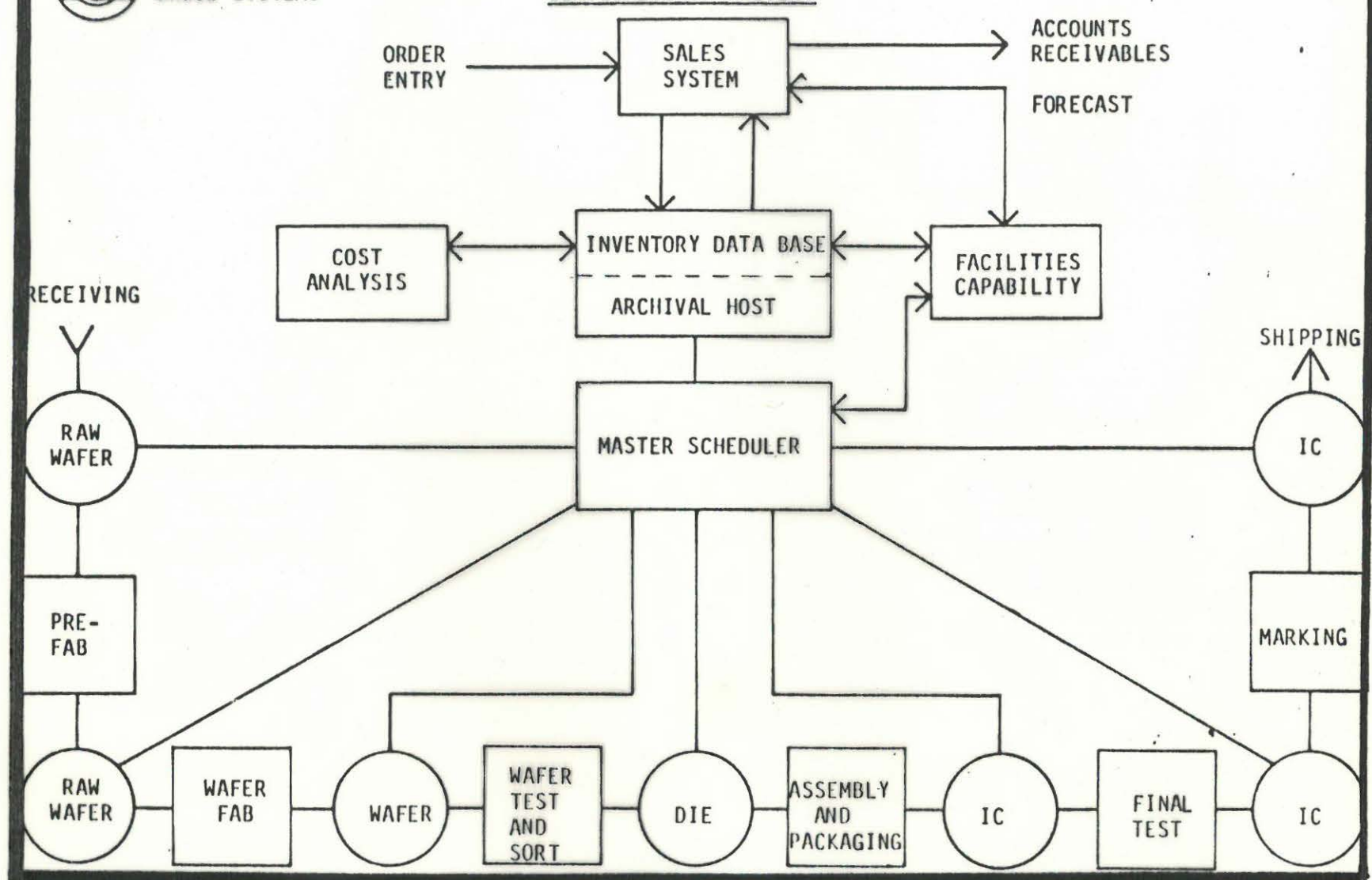


Bruce Systems



BRUCE SYSTEMS

SEMICONDUCTOR FACTORY



INVENTORY DATA BASE

ORDER ENTRY

ACCOUNTS RECEIVABLE

COST ANALYSIS

FACILITIES CAPABILITY

INVENTORY STATUS

Bruce Systems



SALES DRIVEN

ARCHIVAL HOST

TRANSACTION ORIENTED

MANUAL DATA ENTRY

MAINFRAME COMPUTER

Bruce Systems



WORK STATION

LOCAL CONTROL

DATA COLLECTION

OPERATOR INTERFACE

REAL TIME ACTIVITY

VIRTUAL TERMINAL

ACTUAL VALUES



BRUCE SYSTEMS

PROCESS QUALITY DATA BASE

SCHEDULE
ENGINEERING ANALYSIS
PROCESS OPTIMIZATION
TREND ANALYSIS
SPECIFICATIONS
RECIPES
LIBRARY



BRUCE SYSTEMS